SPECIFICATION

CABARRUS COUNTY
MARLBORO LIGHTS KS REGULAR BP
BRAND CODE-0660 (STD)

EFFECTIVE DATE: 12/17/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0	MG/CIGT	10.5 - 11.4
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	57.0	MM					
FILTER LENGTH	:	27.0	MM					
TIPPING LENGTH	:	31.000	MM					
TOTAL R.T.D.	:	4.90	IN. H2O					
DILUTION TARGET	:	23.0 +/- 5.0	%					

TIPPING PAPER : 62MM X 3500M WHT TGL PPT KC-236M2 12-899-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A
: NATIONAL 32-2013 (FORMERLY 72-2782) PVA 62-069-A
: NATIONAL 72-3146 PVA 61-032-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A0012 - 13.00% MARLBORO LIGHTS REGULAR SP
TROPICAL FILLER-PACK OV: A2000 - 12.00% MARLBORO TROPICAL AFTERCUT - SP

CIGARETTE PAPER /USE UP: 27.25MM X 6500M 35CU/0.6% (K/D137/E878) 10-135-A
REPLACE WITH : 27.25MM X 6700M 33CU/0.6% (K/D137/E878) 10-704-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057685125

REASON FOR CHANGE : CIGARETTE PAPER BOBBIN METERAGE CHANGED FROM
: 10-135-A @ 6500M/BOBBIN USE UP & REPLACE WITH
: 10-704-A @ 6700M/BOBBIN. NO CHANGE TO ACTUAL
: MATERIAL. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : K. V. SMITH
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